

CHATEAU  
**SMITH HAUT LAFITTE**  
GRAND CRU CLASSÉ



## **Le Petit Smith Haut Lafitte 2023**

Organic & biodynamic agriculture

Le Petit Smith Haut Lafitte is crafted and aged in our energy-plus facilities the **Stealth Cellar** with the same care as the estate's Grand Vin. From the vineyard to the cellar, the entire winemaking process is exactly the same.

**Yield :** 35hl/ha, before production was divided into three wines: Château Smith Haut Lafitte, Les Hauts de Smith, and Le Petit Haut Lafitte.

**Blending :**

80 % Sauvignon Blanc

20 % Sémillon

**Winemaking :** grapes are hand-picked into small crates and pressed in an oxygen-free environment (to preserve the aromatic potential of the berries) and fermentation takes place in French oak barrels (50% new oak) after a cold settling of the juices.

**Ageing :** 12 months on the lees in barrels (50% new oak).

### **Tasting notes from Fabien Teitgen, Winemaker :**

"Delicately spicy depth, exotic fruit and citrus notes; Full, round mouthfeel, balanced with good acidity, leading to a saline, richer, and more complex finish. Excellent value for money. Slightly more gunsmoke and slate than the Hauts de Smith, providing a structure and salinity that elevate the enjoyment to a more serious level. Yellow-green color, intense and subtle nose with hints of mandarin and pine. A great success."

**James Suckling :** 94-95 – **Jeb Dunnuck :** 92-94 – **Jancis Robinson :** 16,5 – **Antonio Galloni :** 92-94 – **Peter Moser :** 93 – **Jeff Leve :** 93 – **Jane Anson :** 94 – **JM Quarin :** 92 – **Adrian Van Velsen :** 92-94 – **Neil Martin :** 91-93 – **RVI :** 95 – **Lisa Perrotti :** 90-92 – **Yves Beck :** 93-94 – **XL Vins :** 93-94 – **Alexandre Ma :** 92-93 – **Chris Kissack :** 91-93 – **Weinwisser** 18