

CHATEAU
SMITH HAUT LAFITTE
GRAND CRU CLASSÉ



● Le Petit Smith Haut Lafitte 2020

Le Petit Haut Lafitte is crafted and aged in our energy-plus facilities the **Stealth Cellar** with the same care as the estate's Grand Vin. From the vineyard to the cellar, the entire winemaking process is exactly the same.

Yield: 29hl/ha, before production was divided into three wines: Château Smith Haut Lafitte, Les Hauts de Smith, and Le Petit Haut Lafitte.

Blending:

80 % Sauvignon Blanc

20 % Sémillon

Winemaking: grapes are hand-picked into small crates and pressed in an oxygen-free environment (to preserve the aromatic potential of the berries) and fermentation takes place in French oak barrels (50% new oak) after a cold settling of the juices.

Ageing: 10 months on the lees with bâtonnage in barrels (50% new oak) made at the Chateau onsite cooperage..

Tasting notes from Fabien Teitgen, Winemaker:

Petit Haut Lafitte white 2020 is complex with aromas of ripe stone fruit. A medium body texture and phenolic. It is a well controlled wine with a clear minerality