



# CLOS HAUT-PEYRAGUEY

First Harvest in 1618

Clos Haut-Peyraguey was the smallest of the first-growth Sauternes to be classified in 1855. The estate covers 8.5 hectares, located on an enclosed parcel overlooking Château d'Yquem to the north-east. Old Occitan for "hill" or "promontory", the former barony of Peyraguet passed into the hands of the President of the Bordeaux Parliament in the 18th century before being ceded to Monsieur Lafaurie during the French Revolution. The Clos Haut-Peyraguey estate as we know it is an offshoot of this estate, formed in 1879 and sold to the Garbay-Pauly family some thirty-five years later. This first-growth Sauternes remained in the family until 2012, when it was welcomed into the Bernard Magrez family.



## TECHNICAL CHARACTERISTICS

**Appellation:** Sauternes

**Locale:** Bommes

**Surface area:** 8.5 hectares

**Varieties:** 95% Sémillon, 5% sauvignon

**Vine age:** 40 years

**Vine density :** 6,666 vines per hectare

**Soil type:** Gravel and sand on clay subsoil

**In the vineyards:**

- Sustainable farming methods
- Mechanical ploughs, grass seeding in some plots
- Vines tended manually (suckering, tying and leafing)
- The grapes are picked by hand in three waves

**In the winery:**

- Gentle temperature-controlled racking of the must before fermenting in new or old oak (depending on the tasting)
- Regular racking.

**Bottling:** Spring 2020

**Harvest:** from the 19th of September to the 27th of October

**Consulting enologist :** Michel Rolland

### 2018 BLEND

97% Sémillon  
3% Sauvignon



*Bernard Magrez*



The Bernard Magrez signature guarantees the full support and backing of a master vintner, who for the last forty years has poured his energy into improving his wines. This signature is also backed by a nationwide and worldwide campaign, which has made Bernard Magrez the most powerful marketing force in the French wine industry.