



# CLOS HAUT-PEYRAGUEY

First Harvest in 1618

Clos Haut-Peyraguey is the smallest estate of the Sauternes premier crus classés from the 1855 classification. The vineyard spreads over 8,5 hectares, on a single parcel on the north east hillside of the estate, are adjacent to Château Yquem parcels. Peyraguey means «hill» or «promontory», and is an ancient Barony from the 18th century purchased by the Bordeaux Parliament President. Mister Lafaurie then bought the estate during the French Revolution. After the death of owner Count Duchatel in 1879, the property was split into two separate estates : the parcels located on the highest point of the Bommes hills were named Clos Haut-Peyraguey. The estate belonged to the Garbay-Pauly family from 1914 until 2012 when Bernard Magrez took over this Premier Grand Cru Classé.

## TECHNICAL CHARACTERISTICS

**Appellation:** Sauternes

**Location :** Bommes

**Area under vines :** 8,5 hectares

**Grape varieties :** 95% Sémillon, 5% sauvignon

**Age of the vines :** 40 years

**Planting density :** 6,666 vines per hectare

**Soil :** Sand and gravel on clay subsoil

**Vineyard management :**

- Sustainable viticulture
- Mechanical ploughing, grass covering on some parcels
- Traditional manual practices (desuckering, tying up, thinning out of the leaves)

**Winemaking :**

- Temperature controlled settling
- Alcoholic fermentation in oak barrels (new or one year-old)
- Racking on a regular basis

**Millesime yields:** 14 hl per hectare

**Bottling :** May 2017

**Harvest dates :** September 7<sup>th</sup>- October 15<sup>th</sup> 2015

**Consulting enologist :** Michel Rolland

2015 BLEND

95% Sémillon  
5% Sauvignon



*Bernard Magrez*

The signature «Bernard Magrez» provides the garanty from a great owner who's been involved for 40 years, giving his energy and determination for the quality of his wines. This signature is also substained by a national and international media campaign which makes Bernard Magrez the first wine advertiser in France.